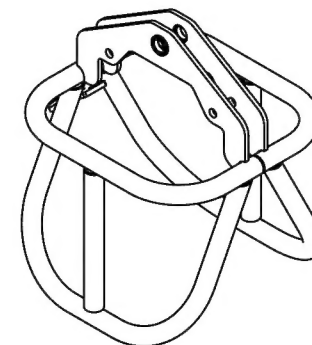
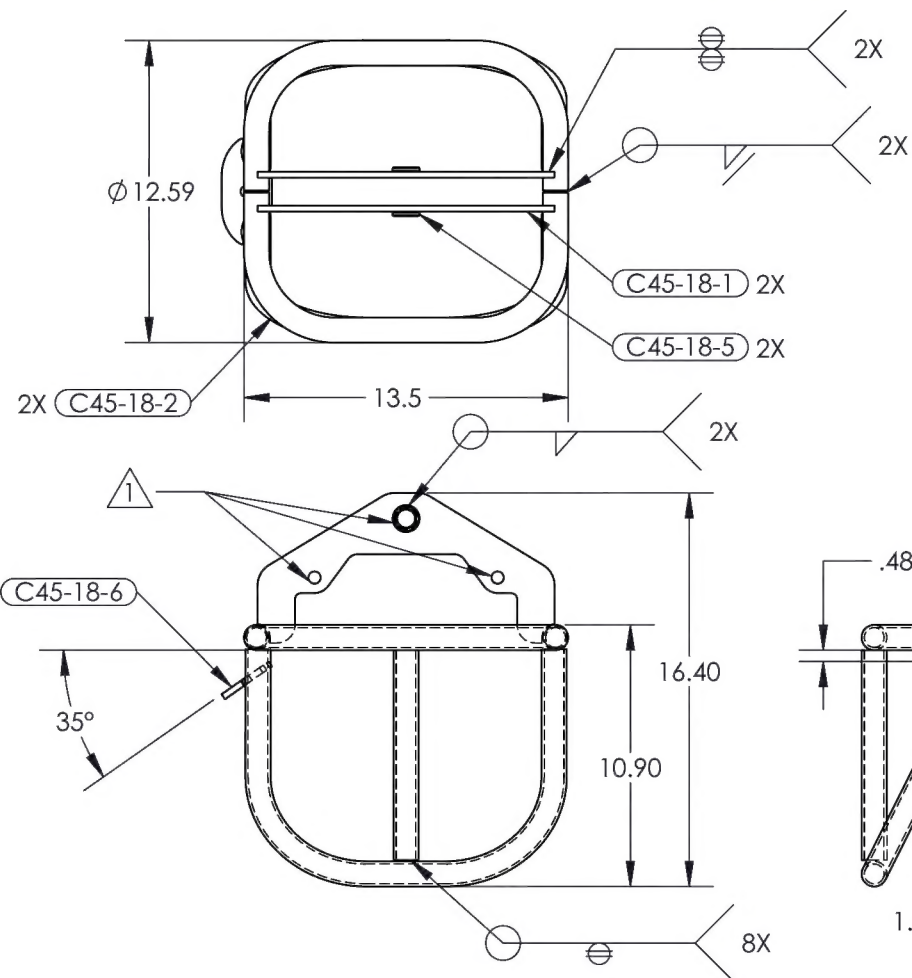


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM.	11/16/2012	JAG	
4	15-0087	UPDATED TO NEW DRAFTING STANDARDS. CH'D WIDTH BETWEEN LIFING PLATES WAS 1.14 IS 1.16 +.02 -.00. CH'D DIM WAS 1.29 IS .48. DELETED DIM .250. ADDED FIXTURE NOTE.	4/16/2015	RJC	JAG
5	16-0207	DELETED POWDER COAT RED FINISH SPEC. DELETED MATERIAL COLUMN FROM BOM. CH'D DWG TO SHEET METAL TOLERANCE.	11/2/2016	RJC	JAG



#### NOTES:

1. THREE HOLES MUST BE ALIGNED FROM FRONT PLATE TO THE BACK PLATE.
2. ASSEMBLE USING FIXTURE C45/C60-F.

B/O	Part #	UNIT QTY	Description
	C45-18-1	2	LIFTING PLATE
	C45-18-2	2	TOP SEMI-RING
	C45-18-3	2	SIDE LOOP
	C45-18-4	2	STIFFENER BAR
	C45-18-5	1	BUMPER BRACKET
	C45-18-6	2	BOSS

<b>DART AEROSPACE</b>	
TITLE <b>WELDMENT C45 CAGE</b>	
DWG NO. <b>C45-19C</b>	REV <b>5</b>
MAT'L HEAT TREAT FINISH POWDER COAT RED SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>APICAL INDUSTRIES</b>	USED ON MODEL
CHECKED: <b>DUERFELDT</b>	
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>GILBERT</b>	
SCALE <b>1:8</b>	DATE <b>7/21/2009</b>
SHEET 1 OF 1	